

## Technical Data Sheet

### *Pro-fax* SC204



Polypropylene, Impact Copolymer

#### Product Description

*Pro-fax* SC204 impact polypropylene copolymer is available in pellet form. This resin is typically used in thermoforming, sheet extrusion, and injection molding applications and offers excellent stiffness and good antistatic properties.

|                          |                                                                    |
|--------------------------|--------------------------------------------------------------------|
| <b>Application</b>       | Thermoformed Food Containers                                       |
| <b>Market</b>            | Rigid Packaging                                                    |
| <b>Processing Method</b> | Injection Molding; Sheet; Thermoforming                            |
| <b>Attribute</b>         | Contains Antistat; Good Stiffness; High Heat Resistance; Nucleated |

| Typical Properties                    | Nominal Value | English Units     | Nominal Value | SI Units          | Test Method |
|---------------------------------------|---------------|-------------------|---------------|-------------------|-------------|
| <b>Physical</b>                       |               |                   |               |                   |             |
| Melt Flow Rate, (230 °C/2.16 kg)      | 4.0           | g/10 min          | 4.0           | g/10 min          | ASTM D1238  |
| Density, (23 °C)                      | 0.90          | g/cm <sup>3</sup> | 0.90          | g/cm <sup>3</sup> | ASTM D792   |
| <b>Mechanical</b>                     |               |                   |               |                   |             |
| Flexural Modulus                      |               |                   |               |                   |             |
| (0.05 in/min, 1% Secant, Procedure A) | 230000        | psi               |               |                   | ASTM D790   |
| (1.3 mm/min, 1% Secant, Procedure A)  |               |                   | 1590          | MPa               | ASTM D790   |
| Tensile Strength at Yield             |               |                   |               |                   |             |
| (2 in/min)                            | 4800          | psi               |               |                   | ASTM D638   |
| (50 mm/min)                           |               |                   | 33            | MPa               | ASTM D638   |
| Tensile Elongation at Yield           | 8             | %                 | 8             | %                 | ASTM D638   |
| <b>Impact</b>                         |               |                   |               |                   |             |
| Notched Izod Impact Strength          |               |                   |               |                   |             |
| (73 °F, Method A)                     | 1.8           | ft-lb/in          |               |                   | ASTM D256   |
| (23 °C, Method A)                     |               |                   | 96            | J/m               | ASTM D256   |
| <b>Thermal</b>                        |               |                   |               |                   |             |
| Deflection Temperature Under Load     |               |                   |               |                   |             |
| (66 psi, Unannealed)                  | 235           | °F                |               |                   | ASTM D648   |
| (0.45 MPa, Unannealed)                |               |                   | 113           | °C                | ASTM D648   |